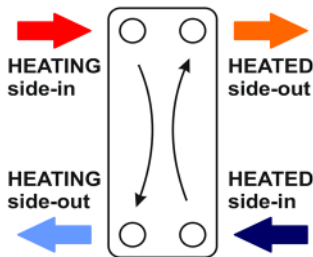


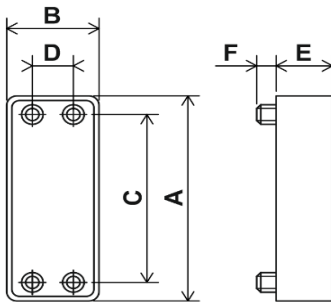
Plate heat exchanger DV193, insulated



Inlet / outlet marking



Dimensions



| Main features | |
|----------------------|--|
| Application | designed for efficient heat transfer between fluids, suitable for use with solar thermal systems |
| Description | consisting of thin pressed stainless-steel plates, copper soldered, it comes in thermal insulation |
| Working fluid | water, antifreeze fluid for heating and solar thermal systems and heat pumps |

| Codes | |
|-------|-----------|
| 9 548 | DV193-20E |
| 9 549 | DV193-30E |
| 9 550 | DV193-45E |
| 9 551 | DV193-60E |

| Technical data | | | | |
|-------------------------|----------------------|---------------------|---------------------|---------------------|
| Type | DV193-20E | DV193-30E | DV193-45E | DV193-60E |
| Number of plate | 20 | 30 | 45 | 60 |
| Heat-exchange surface | 0,28 m ² | 0,42 m ² | 0,63 m ² | 0,84 m ² |
| Liquid volume (heating) | 0,32 l | 0,45 l | 0,62 l | 0,87 l |
| Max. working pressure | 0,32 l | 0,45 l | 0,62 l | 0,87 l |
| Max. working pressure | 29,4 bar | | | |
| Max. working temp. | 185 / 150 / 175 °C * | | | |

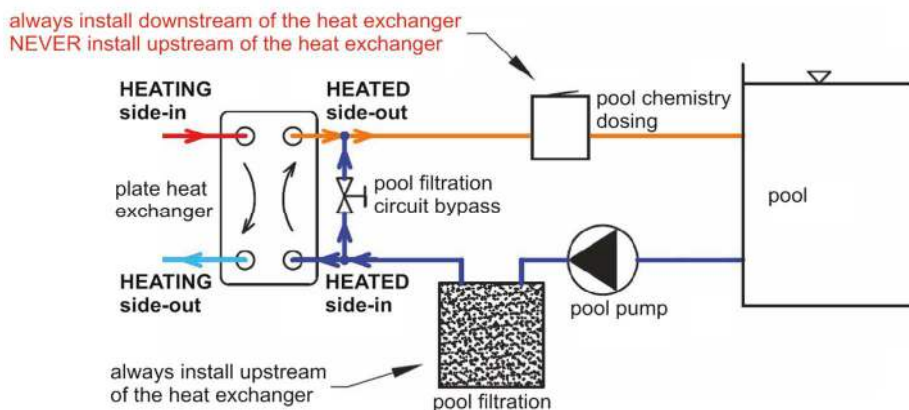
* without insulation / with insulation permanent / with insulation short term

| Materials | |
|----------------|------------|
| Heat exchanger | AISI 316 L |
| Insulation | EPDM |

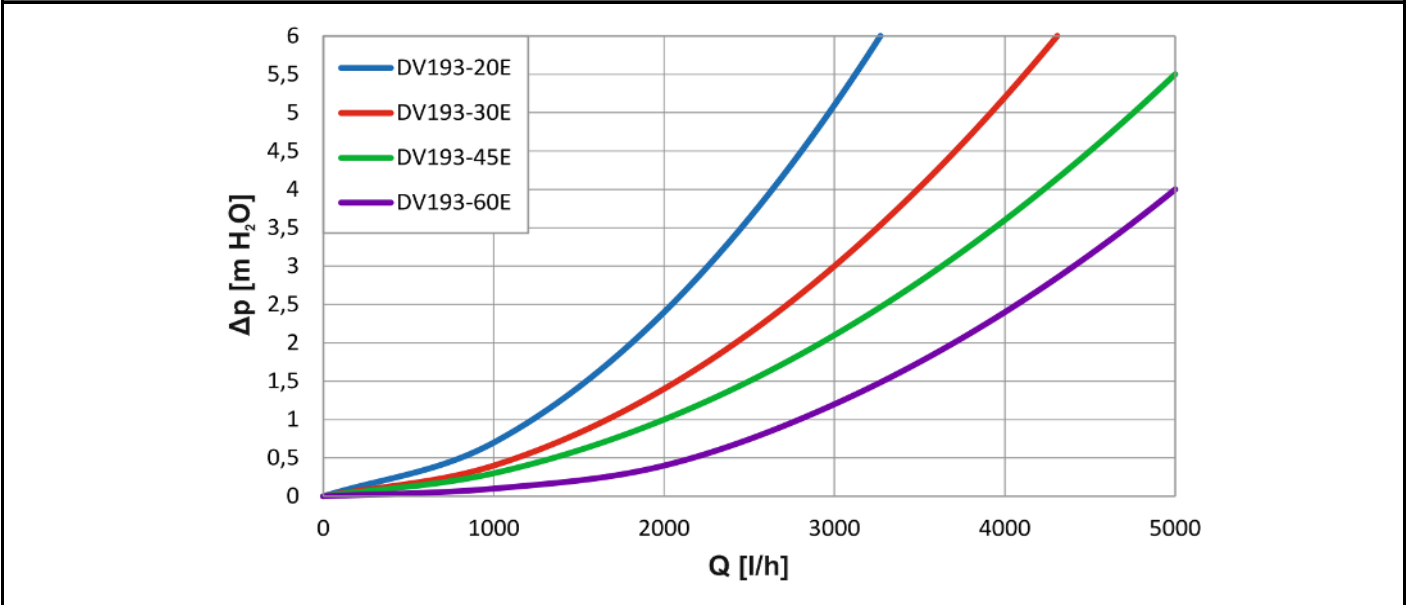
| Dimensions with insulation and weight | | | | |
|---------------------------------------|----------|----------|----------|----------|
| Size of connection pipes | G 3/4" M | G 3/4" M | G 3/4" M | G 3/4" M |
| Height (dim. A) | 223 mm | 223 mm | 223 mm | 223 mm |
| Width (dim. B) | 113 mm | 113 mm | 113 mm | 113 mm |
| Thickness (dim. E) | 85 mm | 109 mm | 144 mm | 179 mm |
| Pitch (dim. C) | 154 mm | 154 mm | 154 mm | 154 mm |
| Pitch (dim. D) | 42 mm | 42 mm | 42 mm | 42 mm |
| Socket height (dim. F) | 20 mm | 20 mm | 20 mm | 20 mm |
| Weight incl. insulation | 1,7 kg | 2,2 kg | 2,9 kg | 3,7 kg |

| Recommended max. area of collectors | | | | |
|---|------------------|-------------------|-------------------|-------------------|
| under these conditions: mean $\Delta t = 10$ K, flow rate in collectors 1 l/min·m ² , solar fluid - water, flow rate on the heated side 1000 l/h | | | | |
| | 6 m ² | 10 m ² | 16 m ² | 21 m ² |

Connection of the heat exchanger with a pool by-pass



Pressure drop of the heat exchangers



Output curves

Output curves for the heat exchangers are calculated on the base of measurements under various temperature and flow conditions. An output curve represents the relation between the heat exchanger output and its secondary side flow rate at a given mean temperature difference between the primary and secondary sides (temperature drop) and a flow rate on its primary side. The output curves are valid for water on both the sides of a heat exchanger.

| MEAN TEMPERATURE DROP OF THE HEAT EXCHANGER | CURRENT APPLICATIONS |
|---|---|
| ΔT 6 K | <i>applications requiring as low as possible temperature difference between the primary and secondary sides of a H. E. – solar systems, heat pumps, condensing boilers etc.</i> |
| ΔT 10 K | <i>applications requiring a current temperature difference between the primary and secondary sides of a H. E. – traditional electric and gas-fired sources, pool heating etc.</i> |
| ΔT 20 K | <i>applications with high-temperature sources whose efficiency is not temperature-dependent – solid-fuel boilers, sanitary water heating, pool heating etc.</i> |

How to select the right size of a plate heat exchanger

a) Substitution

When a H. E. shall be substituted by another one. Their surface areas are compared or their height (this makes a difference only when fluid shall be heated by a high ΔT, e.g. DHW heated from 10 to 55 °C) and their pressure drops.

b) Required output and mean temperature drop

Prior to the heat exchanger selection, at least two its parameters out of three shall be known – output, flow rates on the primary and secondary sides and temperature drops on the primary and secondary sides. From the 2 parameters known the third is calculated using the equations at the end of this document. After that, the mean temperature drop between the primary and secondary sides is established using the equations at the end of this document (if the required temperature drop is not given by the system design, the mean temperature drop depends on the application type). Then use the calculated or given flow rate and select its closest lower flow rate on the primary side shown in the diagrams – 750, 1500 or 2400 l/h. Then seek the diagram that corresponds to the selected mean temperature drop and primary flow rate. In this diagram select the closest higher curve of the heat exchanger output.

Calculations

Total output of a heat exchanger P:

$$P = \dot{m}_1 \cdot c_1 \cdot \Delta T_1 = \dot{m}_2 \cdot c_2 \cdot \Delta T_2 \text{ [W]}$$

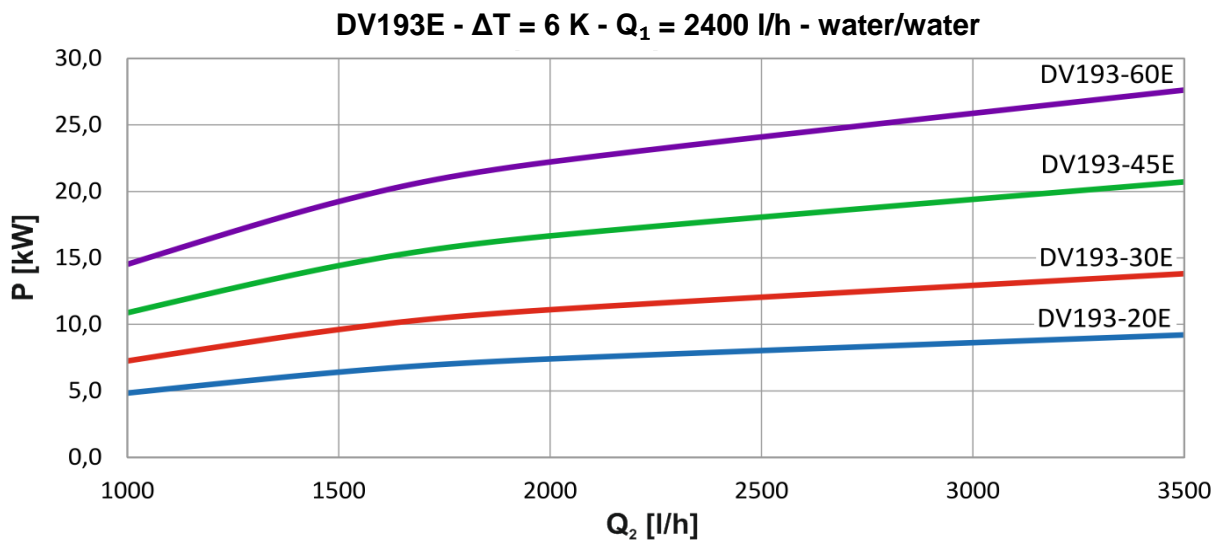
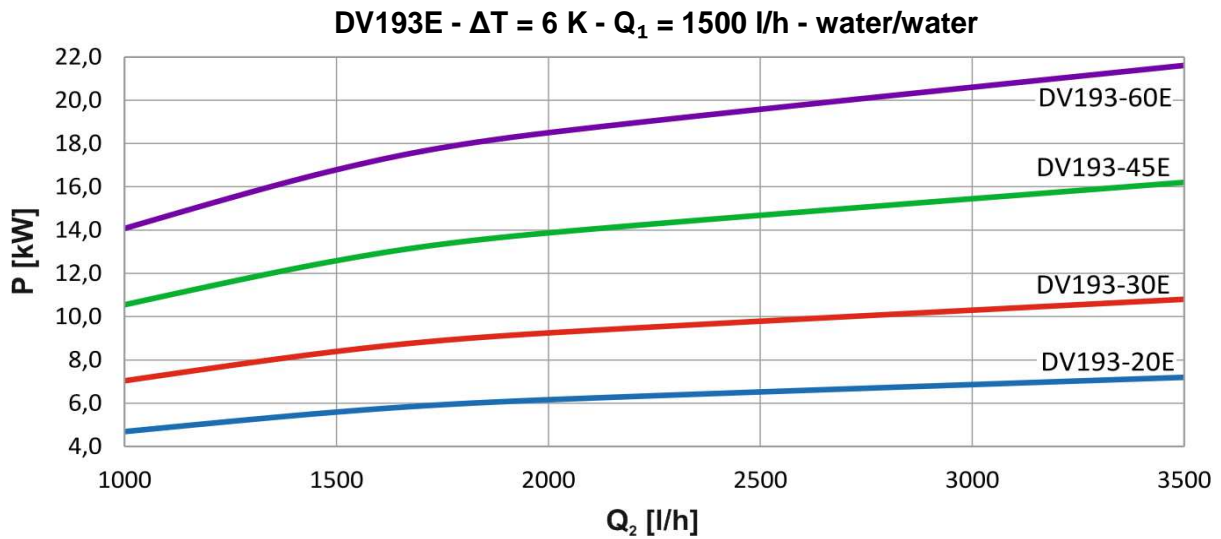
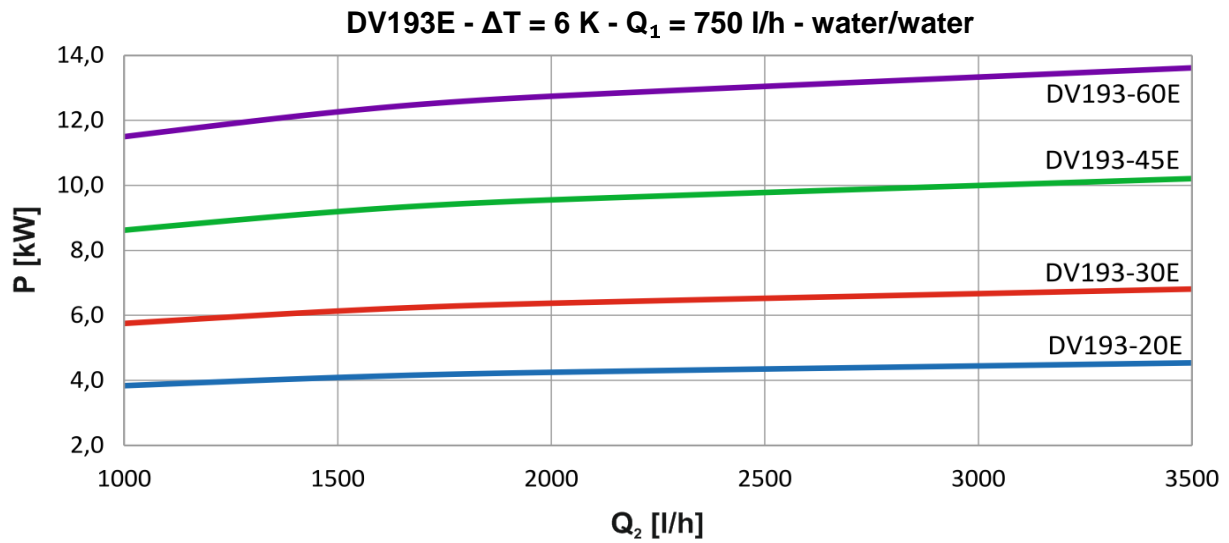
Mean temperature drop of a heat exchanger ΔT_{stř}:

$$\Delta T_{stř} = \frac{\Delta T_1 - \Delta T_2}{\ln \frac{\Delta T_1}{\Delta T_2}} \text{ [W]}$$

WHERE:

- $\dot{m}_{1,2}$ [kg/s] ... mass fluid flow rate on the primary (1) and secondary (2) sides
- $\Delta T_{1,2}$ [K] ... temp. diff. between the incoming and outgoing temp. of the primary (1) and secondary (2) side of a H.E.
- $c_{1,2}$ [J/kg·K] ... specific heat capacity

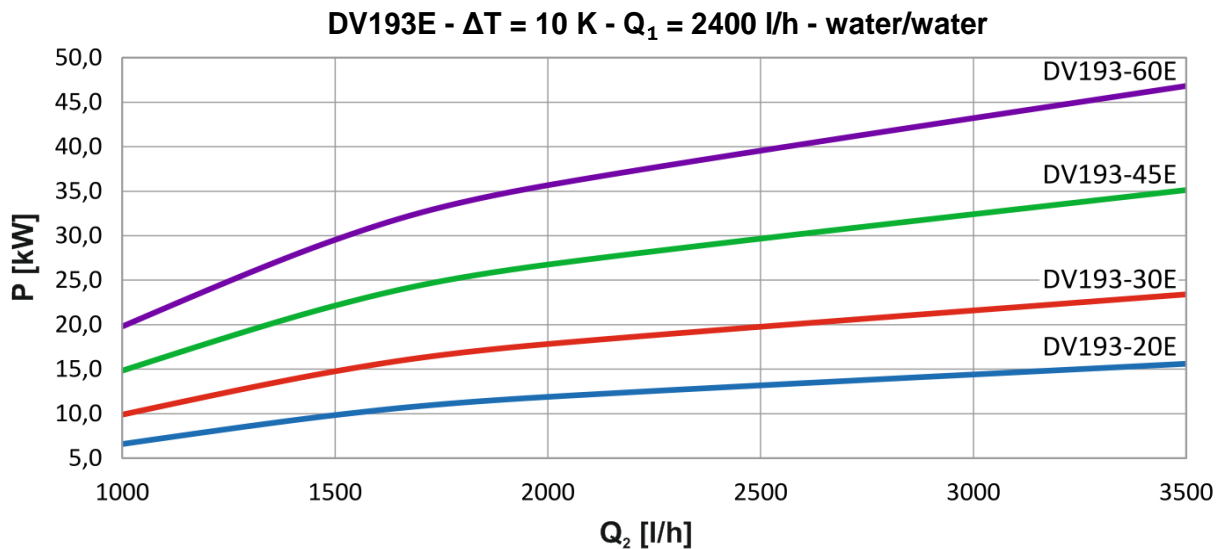
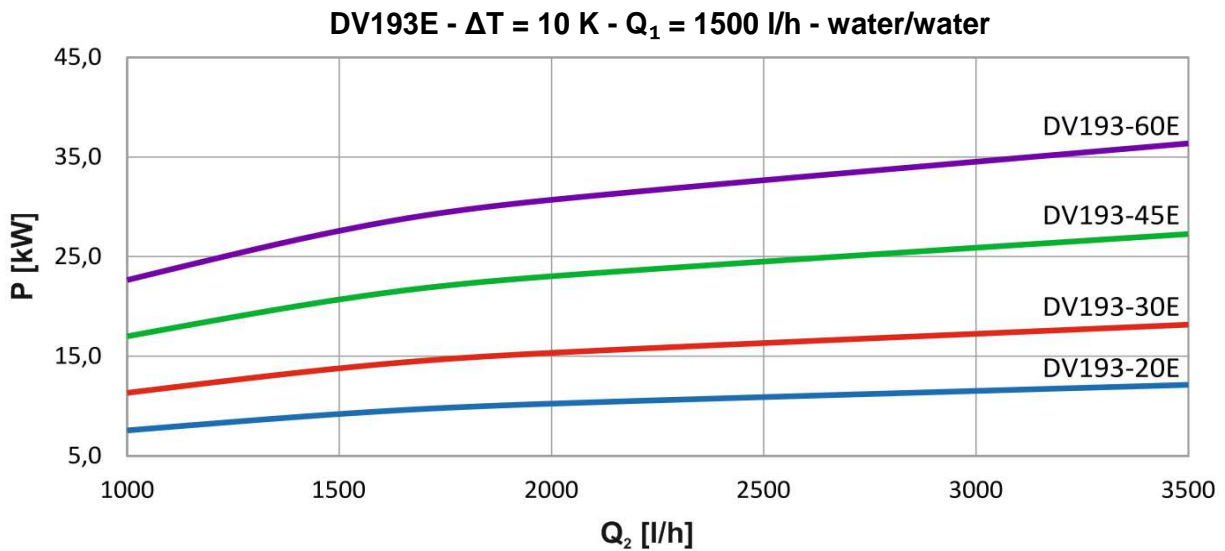
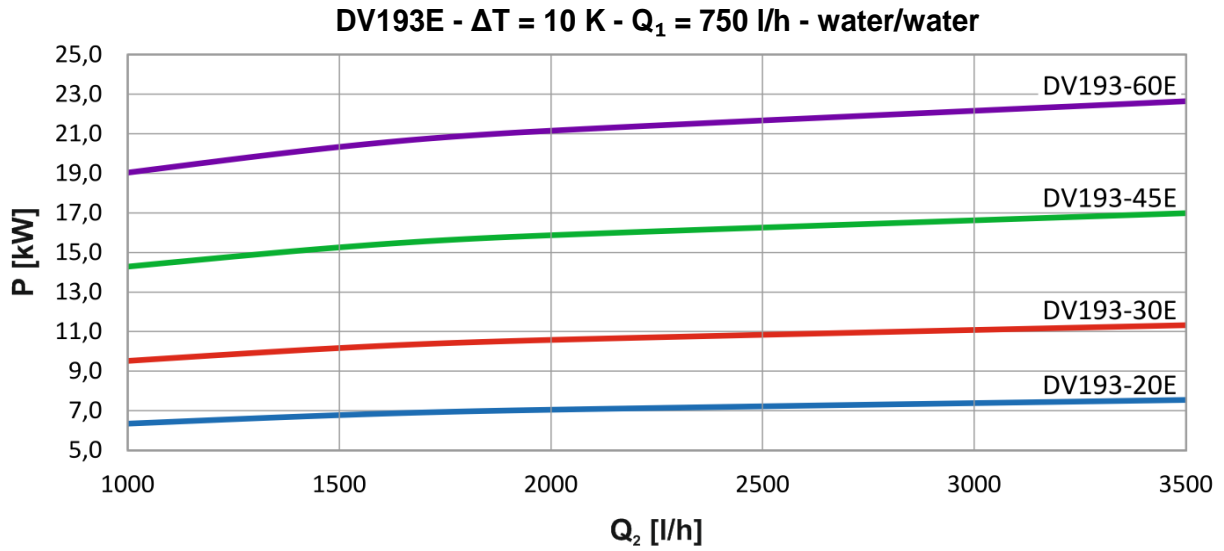
Charts for medium temperature drop of 6 K



LEGEND:

ΔT ... mean temperature drop, P ... output, Q_1 ... mass fluid flow rate on the primary side, Q_2 ... mass fluid flow rate on the secondary side

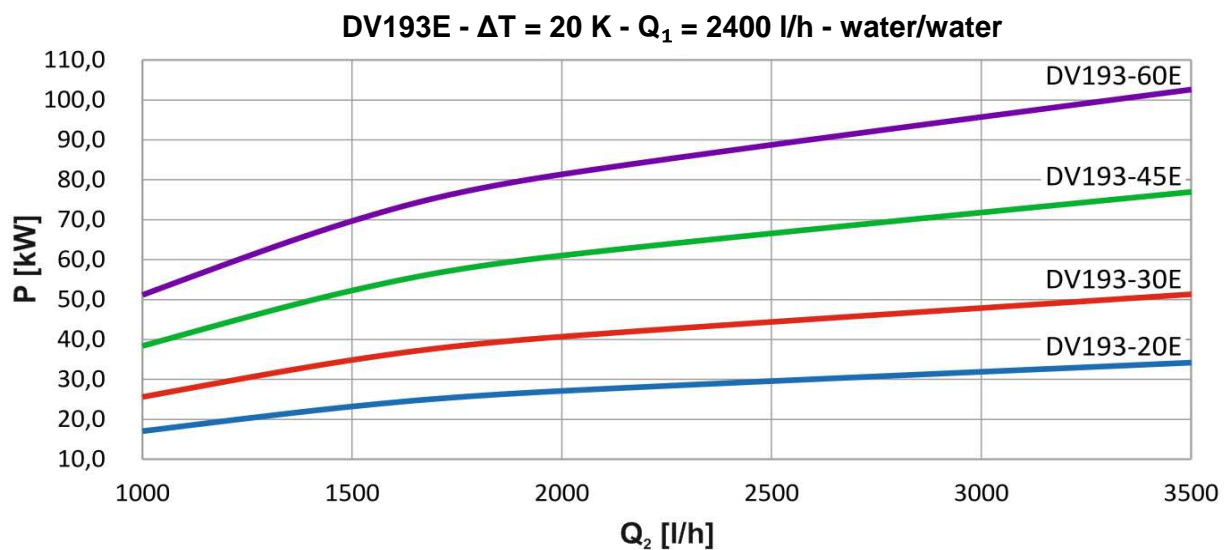
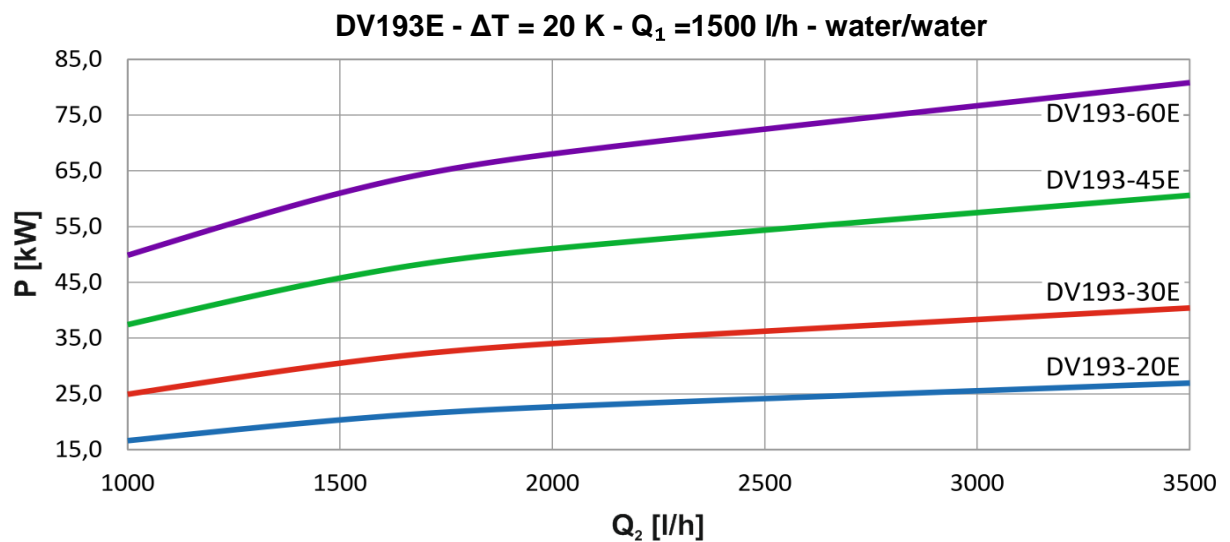
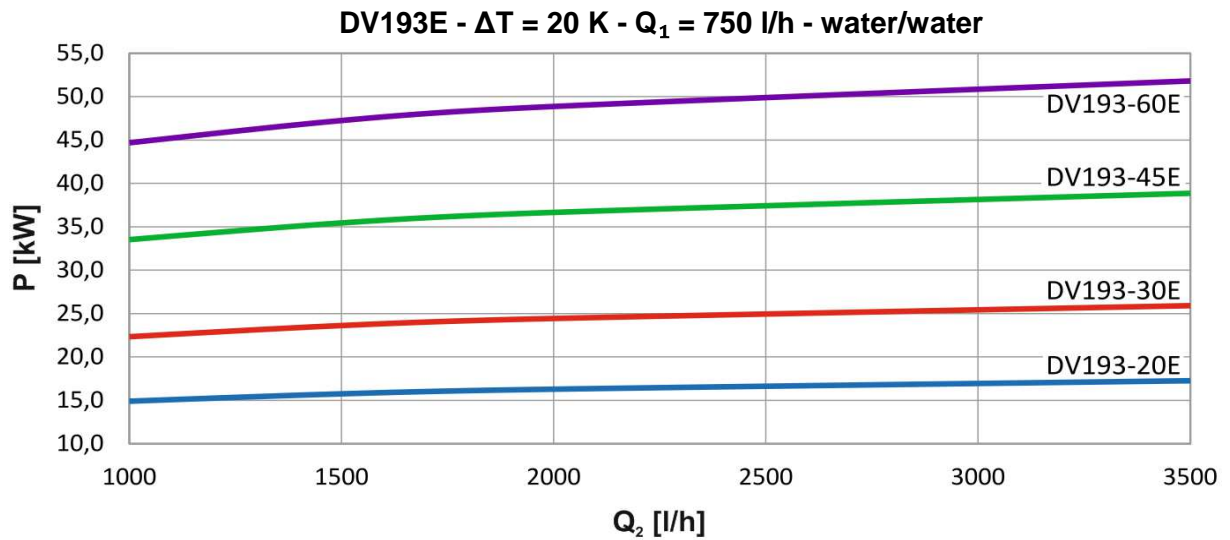
Charts for medium temperature drop of 10 K



LEGEND:

ΔT ... mean temperature drop, P ... output, Q_1 ... mass fluid flow rate on the primary side, Q_2 ... mass fluid flow rate on the secondary side

Charts for medium temperature drop of 20 K



LEGEND:

ΔT ... mean temperature drop, P ... output, Q_1 ... mass fluid flow rate on the primary side, Q_2 ... mass fluid flow rate on the secondary side